



Equilibrium and Kinetics Studies of Hexavalent Chromium Biosorption by *Luffa Cylindrica* using Optimised 1,5-Diphenylcarbazine Method

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Received: 06/08/2020

Accepted: 23/11/2020

Published: 20/03/2021

Abstract

The *Luffa Cylindrica* fibers plant have been used as a new biological adsorbent for removal of hexavalent chromium from artificially contaminated aqueous solutions. The experiments took place in the bath mode. The influence of certain parameters on the adsorption of chromium on the biosorbent, namely the adsorbent-adsorbate contact time, the pH of the solution and adsorbent dose of hexavalent chromium was determined. The kinetic study has shown that the process of adsorption chromium on *luffa cylindrica* is a physical process characterized by its reversibility, by the speed of the establishment of equilibrium. The exploitation of adsorption isotherms using different classical models of Langmuir, Freundlich and Temkin has shown that adsorption can be governed by the Langmuir model. The maximum monolayer biosorption capacity of *luffa cylindrica* was found to be 5.91 mg of chromium /g of LC. The thermodynamic parameters for the adsorption system were determined at 283, 298 and 313°K. The obtained values showed that the chromium adsorption is a spontaneous and exothermic process. Finally, the *Luffa cylindrica* has been evaluated by FTIR, SEM and x-ray diffraction in order to determine if the biosorption process modifies its chemical structure.

Keywords: Chromium; Biosorption; Isotherms; Thermodynamic; *Luffa cylindrica*

1 Introduction

The production of industrial and urban wastewater, often discharged into the receiving environment (sea, rivers and soils) without prior treatment, causes a degradation of the physico-chemical and biological quality of this environment by several pollutants and generates many diseases [1]. As heavy metals whose density exceeds 5g / cm³. These are most commonly found in the environment as traces: mercury, lead, cadmium, chromium, copper, arsenic, nickel, zinc, cobalt, manganese [2]. They are characteristic of special chemical properties that make them toxic to humans as well as to living organisms in the animal and plant kingdoms. Chromium is one of the most widely used heavy metals in the industry since it has enough advantages for tanneries, textile, wood processing and agribusiness. Cr (VI) is the most problematic form of chromium since in this form chromium is very toxic and very soluble in water. This solubility gives it high mobility in ecosystems [3]. Wastewater from some industries in Algeria contain chromium at levels well above the standards, such discharges can cause adverse effects on both aquatic fauna and flora. Some studies in Algeria have given an

idea about this danger of pollution. It has turned out that the natural water reserves of certain regions near industrial zones, of which chromium forms part of their constituents, are contaminated [4]. Several methods have been used to remove chromium such as membrane filtration (ultrafiltration, reverse osmosis, nanofiltration, electro dialysis), chemical precipitation, ion exchange and the electrochemical method [5] and adsorption. The use of coal in the adsorption process is also very much in demand. Activated carbon has a high adsorption capacity mainly due to its large specific surface area but this process remains very expensive. The attention was then focused on the use of new adsorbents based on abundant natural materials. *Luffa cylindrica*, LC, mainly consists of cellulose, hemicelluloses and lignin; of composition (60%, 30% and 10% by weight, respectively) [6]. LC has been used as an efficient adsorbent or as a carrier for immobilization of some microalgal cells for the removal of water pollutants [7].

The objective of this study is to verify the possibility of using natural LC as a support for the immobilization of Cr (VI) ions from the aqueous solution. For this purpose, the various parameters that control the immobilization of Cr (VI) by the LC (solid mass, pH solution, contact time and temperature) were optimized, followed by a kinetic and thermodynamic study. The general thrust of this research is to valorize a lignocellulosic waste as a biosorbent of heavy metals. More specifically, the

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present work aims to study, in an optimization perspective, the influence of some key parameters on the biosorption capacity of Cr (VI) by the fibers of *Luffa cylindrica*, that is very available and cheap and this from aqueous solutions artificially polluted. A modeling of the adsorption isotherms and a thermodynamic study were also carried out in order to understand the nature of the reaction mechanisms involved during the present biosorption phenomenon.

2 Material and methods

2.1 Preparation of the biosorbent biomass

The *Luffa Cylindrica* fibers were manually washed with distilled water and scrubbed with a brush to remove salts, lime scale and sediment from the surface. Subsequently, they were dried in the open air for 24 hours, then in an oven at 40 ° C for 48 hours. The dried leaves were then finely ground (the particle size between 0.5 and 2 mm), washed again with distilled water, and then placed in the oven at 80 ° C. for 48 hours until their weight become constant and then stored in desiccators.

2.2 Preparation of the chromium (VI) solution

A Cr (VI) stock solution was prepared by solubilizing a determined amount of $K_2Cr_2O_7$ in demineralized water to obtain a concentration of 100 mg / L. The other concentrations are obtained by successive dilutions. The initial pH of the solution was adjusted by adding diluted solutions to 0.1M HCl or NaOH.

2.3 Sample Preparation

The Cr (VI) elimination tests were carried out batch wise on a magnetic stirrer by contacting a synthetic solution of Cr (VI) with a constant mass of the adsorbent. The solid / liquid separation of the sample taken is carried out by filtration under vacuum using a membrane having a porosity of 0.45 μm . For each filtered sample, the pH and the content of the residual Cr (VI) were measured. Various tests have been carried out making it possible to examine the influence of certain parameters on the elimination of Cr (VI) on the adsorbent, such as the stirring time (0 to 3 hours) a, the dose of the adsorbent (1 to 20 g / l) as well as the treatment pH (2 to 6). The effect of pH was studied by buffering the synthetic Cr (VI) solution using the HCl (0.1 N) and NaOH (0.1N) solutions during the adsorption test. The removal efficiency of Cr (VI) is calculated by equation (1):

$$R(\%) = \frac{(C_o - C_e) * 100}{C_o}$$

Where C_o and C_e are the initial and final concentrations of chromium in the solution in mg/L. The chromium uptake loading capacity (mg/g) of LC for each concentration of chromium at equilibrium was determined as [8]:

$$q_e = \frac{(C_o - C_e) \cdot V}{m}$$

where C_e is the equilibrium concentrations of the chromium (mg/L) in solution, m is the dose of adsorbent (g/L).

2.4 Analysis

The measurement of the non-adsorbed Cr (VI) concentration was carried out according to the standard colorimetric method [9]. A sample of 1 ml of the solution is taken which is mixed in

an acid medium with a complexing agent, 1,5-diphenylcarbazine. Thus, a purple-violet complex is formed after 10 minutes and its intensity is measured spectrophotometrically at 540 nm. The Fourier Transform Infrared Spectroscopy, FTIR (IRPrestige-21, Shimadzu, Japan) was used to identify the different chemical functional groups present in the LC. The analysis was carried out using KBr and the spectral range varying from 4000 to 400 cm^{-1} . X-ray diffraction studies were performed on X-ray diffractometer (Bruker D8 Advance). XRD studies were carried out using Cu K α radiation, a Ni-filter and a scintillation counter as a detector at 40 kV and 40 mA on rotation from 5° to 60° at 2 θ scale. Each sample was finely powdered into small particle size and homogeneously mixed before subjecting to X-ray radiation. The morphology of natural LC was characterized using a scanning electron microscope (SEM) of HIT S2600 N. The powder was deposited on a support 12 mm in diameter after metallization with platinum.

3 Results and discussion

3.1 *Luffa Cylindrica* powder characterization

3.1.1 FTIR studies

An infrared analysis (FTIR) was performed at the raw LC and LC-Chromium. By comparing the FTIR spectra of LC before and after adsorption, there were remarkable shifts in some bands (Table 1). These bands are the function groups of LC participate in chromium biosorption, the comparison of the specters shown in Figure 2 shows. A broad band at 3340 cm^{-1} corresponding to the elongation of the OH groups (of shell structure and water), a broad band at 2921 cm^{-1} relating to the elongation of the group C-H, a band at 1650 cm^{-1} which can very probably relate to the C = C elongations of olefins (alkenes) and aromatics, very weak bands between 1392 - 1506 cm^{-1} which are to be put in relation with the CH deformations in the aliphatic chains and a wide band between 1000 cm^{-1} characteristic of the deformation in the plane of the aliphatic CO. The resulting bands may result from the presence of cellulose, hemicelluloses and lignin, the major constituents of the shell, as reported by [9], for the *Luffa Cylindrica*. Note that the previously described bands are more intense after the adsorption of Chromium on the *Luffa Cylindrica*.

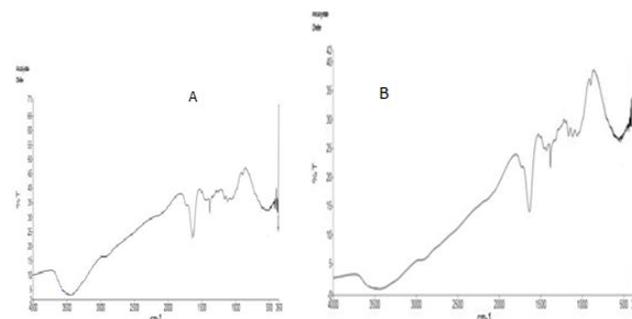


Figure 1: FTIR spectrum of the LC fiber, (a) without adsorbed chromium (VI), (b) with adsorbed chromium

3.1.2 X-ray diffraction (XRD)

The XRD pattern of LC and LC-Cr (VI) were shown in Figure 2 (a) and (b). The LC at 2 θ scale showed peaks at 23.34° and 16.64° with relative intensities of 1145 and 519 respectively. Similarly, LC- Cr(VI) showed peaks at 23.07° and

16.81° with relative intensities of 883.3 and 465 respectively.

Table 1: FTIR spectral characteristics of LuffaCylindrical before and after biosorption of chromium

Pics FTIR	Transmission band (cm ⁻¹)		Assignment
	Before adsorption	After adsorption	
1	3340	3326	Stretching vibration of OH
2	2921	2923	Aliphatic C-H group
3	1650	2348	C=C
4	1000	1100	C-O

The percentage crystallinity (Xc %) and crystallinity index (C.I.) was calculated as follow [10] and [11]:

$$Xc\% = \left\{ \frac{Ic}{Ic + Ia} \right\} * 100$$

$$CI = \frac{Ic - Ia}{Ic}$$

where IC is peak intensity of crystalline phase, IA is peak intensity of amorphous phase. The percentage crystallinity of LC and LC-Cr (VI) fiber was observed as 68.81 and 65.51, while the crystallinity index as 0.54 and 0.47. It was observed that the intensity of the peak in LC- Cr (VI) decreased on adsorption. The decrease in intensity of peak during adsorption indicated decreased crystallinity of LC- Cr (VI). However; the LC- Cr (VI) showed broadening of the peak after adsorption due to convergence of the fibers toward more disordered system [12]. It has been observed that (Table 2) a slight decrease in percentage crystallinity of the fiber on adsorption copolymerization resulted in increase in randomness or disorder in the crystal lattice of cellulose fiber. This was due to incorporation of chromium on the active sites of backbone during adsorption and fibers became more amorphous and resulted in impaired crystalline structure [13] and [14].

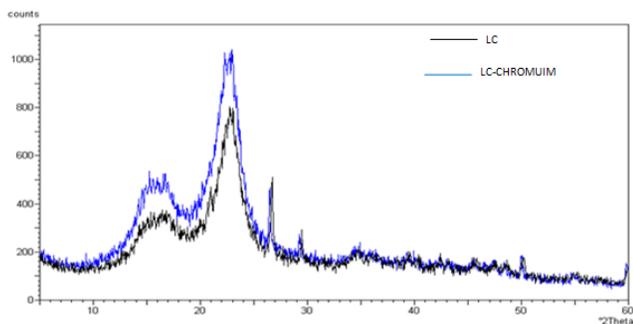


Figure 2: X-ray diffraction spectra of LC and LC loaded with Cr (VI)

Table 2: Percentage crystallinity and crystallization index of Lc and Lc-chromium

Sample	2θ (°)		Intensity		%Xc	C.I.
	Crystalline peak	Amorphous peak	Ic	Ia		
Lc	23.34	16.64	1145	519	68.81	0.54
Lc- (Cr(VI))	23.07	16.81	883.3	465	65.51	0.47

3.1.3 Particle's morphology

Microscopic observation makes it possible to visualize the morphology of the ground material. Optical microscope analysis Figure 3(a,b) and scanning electron microscope observations Figure 4 (a,b) showed that the beams are a continuation of the vascular system of the stem. The strands or cords that constitute the net are distributed in a very precise manner forming an identical skeleton of one type to another.



Figure 3: Optical microscope analysis of L. Cylindrica (a) before and (b) after metal Biosorption

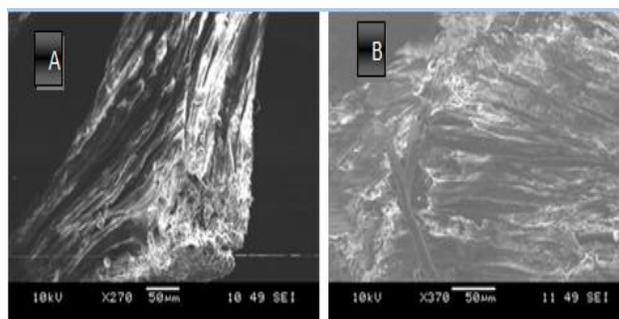


Figure 4: Scanning electron microscope analysis of L. Cylindrica (a) before and (b) after metal Biosorption

3.2 Influence of contact time

The effect of contact time on the Cr (VI) removal rate was studied over a range of 10 to 180 min with an initial concentration 50 mg .L⁻¹, a dose of biosorbent 20 g L⁻¹ at pH2 and at room temperature. The results showed that the elimination rate increases rapidly during the first 40 minutes, then increases slowly to 130 minutes, and then remains almost constant. The results showed that the removal rate of Cr (VI) was reached at 90 min with 80%, equivalent. The increase of the elimination rate in the first part could be due to the external mass transfer which is fast. Then the slow increase in chromium removal rate to 130 minutes equilibrium time. This means that there is an internal mass transfer of the adsorbent; this generally corresponds to a diffusion phenomenon in the internal porosity of the adsorbent.

3.3 Influence of pH

The initial pH of the solution is an important parameter that must be considered in any adsorption study. The effect of this factor on the evolution of the adsorption capacity was analyzed over a pH range from 2 to 6. The results showed that the

maximum amount of Cr (VI) adsorbed occurs at pH 2 with 80% for an initial concentration of 50 mg / L. The adsorption capacity decreases sharply when the pH of the solution goes from 2 to 3, with a rate of adsorption 66 %. Beyond this value of pH, the adsorption capacity still decreases, but less significantly, to record its lowest value at pH = 7 with 18%. This behavior is explained by the fact that at pH = 2, the functional groups present on the surface of the LC particles (the hydroxyl, carboxyl, phosphonate and sulphonate groups) undergo a strong hydronation, which confers on the parietal bio polymers a positive overall charge. On the other hand, the ionic forms of hexavalent chromium which may be present in solution are anionic in nature such as HCrO_4^- , $\text{Cr}_2\text{O}_7^{2-}$, $\text{Cr}_3\text{O}_{10}^{2-}$ and $\text{Cr}_4\text{O}_{13}^{2-}$, and this for pH values ranging from 1.5 to 4 [14]. Thus, the biosorption involved in the present study seems to be mainly due to an electrostatic attraction phenomenon. In addition, the adsorption capacity recorded decreases with increasing pH. Indeed, the higher the pH, the more the solution is concentrated in free hydroxyl (OH⁻) radicals which are likely to compete with the anionic species of Cr (VI) on the active adsorption sites available on the surface of LC fibers. The same trend towards the influence of pH on Cr (VI) adsorption has also been reported for other biological matrices such as *A. sydoni* [29] and *Rhizopus* [30].

3.4 Influence of the amount of biomass

Masses of 0.1 to 5 grams of LC were separately contacted with one liter of 50 mg per 100m L solution of Cr (VI) at pH 2. The results shows that the amount of chromium adsorbed at equilibrium increased. Significantly in the weight range examined. In addition, it is observed that the maximum retention is obtained for a mass of 20 grams of LC fibers per liter of solution (rate of adsorption 80%) and the minimum retention is observed for a mass of 1 grams of LC (rate of adsorption 11%). The increase in the retention rate of hexavalent chromium as a function of the increase in the biosorbant mass is mainly due to a consequent increase in the number of active sites of adsorption on the surface of the Mediterranean biomass.

3.5 Biosorption Kinetics

In order to study the biosorption kinetics of Cr (VI) on crushed LC fibers, Lagergren's first-order and pseudo-second-order models were used for correlation with the experimental data. Lagergren's first-order equation [15] reads as follows:

$$\log(q_e - q_t) = \log q_e - K_1 \cdot t / 2.303$$

Or Q_e and Q_t (in mg / g) are the amounts of Cr (VI) adsorbed at equilibrium and at time t respectively, and K_1 (min^{-1}) is the constant of the Lagergren model. From the $\log(Q_e - Q_t)$ versus t Figure 5 lines obtained for Cr (VI) biosorption on LC fibers, the K_1 constant and the calculated amount of adsorbed Cr (VI) (Q_{ecal}) were determined by slope and intersection at the y-axis, respectively (Table 3). It is clear that the Lagergren equation is not applicable in the case of LC retention on the studied medium in the range of the studied concentration. In addition, the low value of the correlation coefficient R^2 obtained for this model indicates the poor description of chromium fixation kinetics by LC. The expression of the second-order model is as follows [16]:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t$$

Or K_2 is the constant relative to this model ($\text{g} / \text{mg} \cdot \text{min}$). The graphical representation of the variation of the ratio t / Q as a function of t gives rise to lines Figure 6 from which the theoretical values K_2 and Q_{ecal} are determined, respectively with the aid of the slopes and disordered at the origin. These values are presented in Table 4. The correlation coefficients obtained for the pseudo-second order kinetics model turned out to be the most significant when a minimum value of 99.3% was recorded for chromium concentrations of 10 and 60 mg / L. Moreover, the Q_e values calculated according to the pseudo-second-order model approach in a very coherent way the values determined experimentally. Moreover, in most of the adsorption systems studied, the first-order model and in particular the Lagergren equation badly correlates the experimental values along the entire adsorption period and is rather generally applicable during the first 20 -30 minutes of the adsorption process [15]. The calculated correlation coefficients are closer to unity for the pseudo-second-order kinetic model than for the pseudo-first-order kinetic model and the same for theoretical adsorption capacities that are closer to those obtained experimentally. This indicates that the experimental results of Cr (VI) adsorption on LC are well described by the second-order kinetic model.

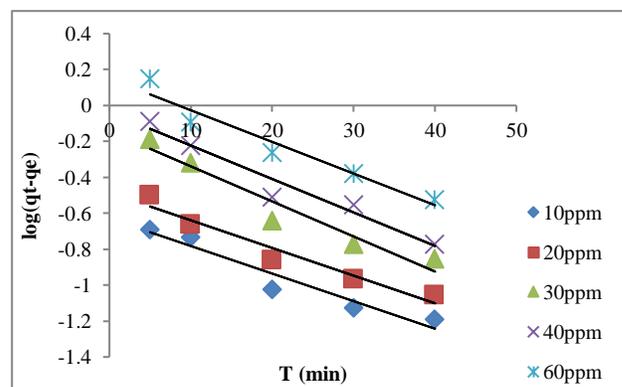


Figure 5: Pseudo-first order kinetic model for Cr (VI) biosorption onto LC

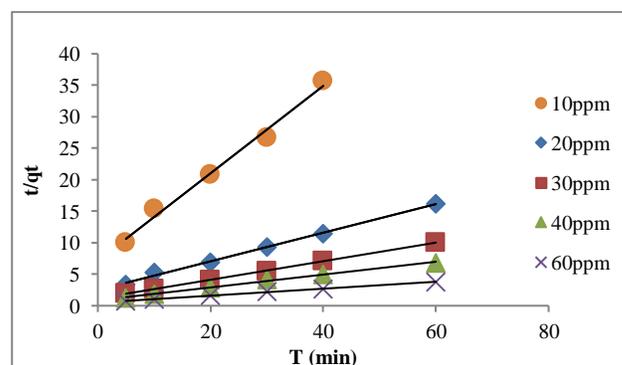


Figure 6: Pseudo-second order kinetic model for Cr (VI) biosorption onto LC

3.6 Biosorption isothermes

The LC binding data are processed using the linear Langmuir, Freundlich, Temkin and Dubinin-Redushkevich equations. The purpose of this linearization is to be able to verify the model according to which the adsorption takes place and to deduce the maximum adsorbed quantities as well as the affinity of the adsorbate for the adsorbent. The concentration of chromium in solution is monitored as a function of time, for the temperatures 283, 298 and 313 K.

Table 3: Biosorption kinetic model parameters for Cr (VI) by LC

Chromium conc. (mg/L)	Pseudo-first order			Pseudo-second		
	qe (mg/g)	k ₁ (min ⁻¹)	R ²	qe (mg/g)	k ₂ (g/(mg min))	R ²
10	0.23	0.034	0.929	0.354	0.306	0.997
20	0.32	0.029	0.864	0.94	0.103	0.994
30	0.71	0.029	0.90	1.19	0.072	0.994
40	0.92	0.036	0.95	1.92	0.052	0.993
60	1.41	0.036	0.94	2.5	0.037	0.993

The Langmuir model makes it possible to determine whether a monolayer is adsorbed and whether there has been no interaction between the adsorbed molecules. The Langmuir equation is valid for only one adsorbed monolayer with a well defined number of adsorption sites uniform and energetically identical according to the following relation [19]:

$$\frac{C_e}{q_e} = \frac{q_{\max}}{1 + K_L C_0} + \frac{K_L C_0}{q_{\max}}$$

The above can be rewritten to the following linear form:

$$\frac{C_e}{q_e} = \frac{1}{K_L q_{\max}} + \frac{C_e}{q_{\max}}$$

where, q_e is quantity of substance adsorbed on 1 g of luffa cylindrica (mg.g⁻¹). Q_m is quantity necessary to cover the entire surface with a monolayer of adsorbed substance (mg.g⁻¹). C_e is concentration of chromium in solution at equilibrium (mg L⁻¹). K_L is Adsorption energy constant. In order to predict the efficiency of this adsorption process, a dimensionless equilibrium parameter denoted R_L can be determined by the following equation:

$$R_L = \frac{1}{(1 + K_L C_0)}$$

where K_L is the Langmuir constant and C₀ is the initial concentration of chromium ions. The value of separation parameter R_L provides important information about the nature of biosorption. The value of R_L indicated the type of Langmuir isotherm to be irreversible (R_L = 0), favorable (0 < R_L < 1), linear (R_L = 1) or unfavorable (R_L > 1). The correlation coefficients are high showing in data in figure 7 good linearity the maximum adsorption capacities (q_{max} = 5.917 mg/g) which are very close to those experimentally calculated and thus the values of R_L show the validity of the Langmuir model. The R_L was found to

be 0.6-0.146 for concentration of 10-90 mg/L of chromium. They are in the range of 0-1 which indicates the favorable biosorption. These estimated values of R_L, which are less than unity, clearly show favorable adsorption of Cr (VI) on LC.

The Freundlich model, which gives an indication of the heterogeneity at the surface of the adsorbent [20], was applied to measure the adsorption capacity according to the following relation:

$$q_e = K_F C_e^{1/n}$$

where K_F and n are Freundlich constants related to adsorption capacity and adsorption intensity. The linear Figure 8 form of the Freundlich equation can be written in a logarithmic form according to the following relation:

$$\log q_e = \log K_F + \frac{1}{n} \log C_e$$

The Freundlich constants K_F and n has been determined from the isotherms and their values are defined as per in Table 5 for the three temperatures. These constants show their influence on temperature, by the fact that when the temperature increases, the values of 1 / n decrease which implies a decrease in adsorption intensity. We also note that the values of 1 / n are less than unity which indicates favorable adsorption. Since n lie between 1 and 10, this indicates the physical biosorption of Cr (VI) on LC.

The Temkin isotherm assumes that the decrease in heat of adsorption is linear and that adsorption is characterized by a uniform distribution of binding energies. BL The linear form of the Temkin isotherm is as follows The linear form of the Temkin isotherm [21] and [22] is as follows:

$$q_e = RT \ln K_T + \frac{RT}{b_T} \ln C_e$$

$$B_T = \frac{RT}{b_T}$$

where b_T is the Temkin constant related to heat of biosorption (J/mol) and K_T is the Temkin isotherm constant (L/g). These constants n were obtained from plotting q_e versus ln C_e. Values of b_T and K_T are listed in Table 5. The constant Temkin isotherm in Table 5 shows that the heat of adsorption (B_T) decreases with increasing temperature, indicating that the adsorption is exothermic. The Dubinin-Redushkevich isotherm (D-R) is applied to determine the nature of the adsorption mechanism based on the theory of potential, assuming that the surface of the adsorbent is heterogeneous. The linear form of the isotherm of (D-R) [23]:

$$\ln q_e = \ln q_d - \beta \varepsilon^2$$

with q_d (mol g⁻¹) is the theoretical monolayer saturation capacity of the adsorbent and ε is the Potential of Polanyi is given as follows:

$$\varepsilon = RT \ln \left(1 + \frac{1}{C_e} \right)$$

Being R is the gas constant (8.314 J.mol⁻¹.K⁻¹) and T is the absolute temperature (K). The isothermal constants of q_s and B (Table4) are obtained from the ordinate and the slope of the Ln q_e curve as a function of ε², respectively. The constant B (mol² kJ⁻²) gives the average free energy, E (kJ mol⁻¹) of the adsorption per molecule of the adsorbate when it is transferred to the surface of the solid of the infinite in the solution and can be calculated using the following relationship. From the linear plot of Dubinin–Radushkevich (D–R) model, q_d was determined to 2.5 mg/g, the mean free energy, E= 1.18KJ/mol indicating a physisorption process. From the data in Table 4, the curves illustrating the isotherms at 283, 298 and 313 K.show that the adsorption follows the Langmuir model, the experimental results can be correlated by the Langmuir equation and the correlation are close to unity.

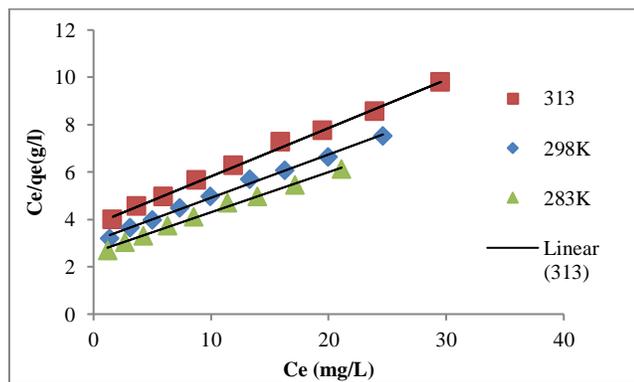


Figure7: Langmuir isotherm for Cr (VI)biosorption onto LC at pH2

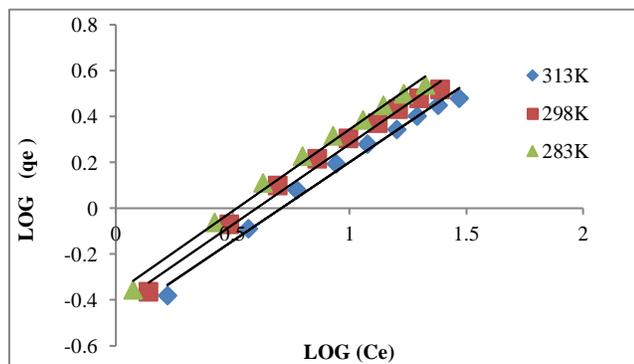


Figure 8: Freundlich isotherm for Cr (VI)biosorption onto LC at pH 2

3.7 Thermodynamic study

The thermodynamic parameters that shall be taken into consideration in order to qualify the adsorption processes are free energy of Gibbs or free adsorption enthalpy ΔG° (kJ / mol) due to the transfer of one mole of solute from the solution to the solid / liquid interface, the adsorption enthalpy; ΔH° (kJ / mol) as well as the adsorption entropy; ΔS° (J / mol / K). These quantities were calculated according to the following equations [24] and [25]:

$$\Delta G^\circ = -RT \ln K_c$$

$$\ln K_c = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT}$$

$$\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ$$

$$K_c = \frac{as}{ae} = \frac{Y_s}{Y_e} = \frac{C_s}{C_e}$$

K_c is the adsorption equilibrium constant deduced from the slope of the graph Ln (Q_e) as a function of C_e [25], R is the constant of perfect gases and T is the temperature in Kelvin. The calculations were carried out for a temperature range of 283-313K. The results are shown in Table 5. The negative value of (ΔH°) obtained indicates that the adsorption process of Cr (VI) is exothermic in nature [26].

Table 4: Langmuir, Freundlich, Temkin and D-R constants for Cr (VI) biosorption by LC

Langmuir	T°(K)	q _{max} (mg/g)	k _i (L/mg)	R ²
	283	5.917	0.0648	0.998
	298	5.494	0.05891	0.998
	313	4.926	0.05367	0.995
Freundlich		K _F (mg/l)	1/n	R ²
	283	0.427	0.713	0.992
	298	0.2377	0.703	0.989
	313	0.25	0.688	0.981
Temkin		b _T (J/ml)	K _T (L/g)	R ²
	283	2770	0.9999	0.961
	298	2434.98	0.9998	0.964
	313	2191.73	0.9997	0.939
D-R		q _d (mg/g)	B	R ²
	283	2.15	4E-05	0.725
	298	2.27	3E-05	0.787
	313	2.37	3E-05	0.728

This confirms the previously discussed results which showed a decreased retention by the elevation of the temperature of the solution. Also, the relative value of ΔH° confirms the idea that the binding of the chromium molecules to the luffa cylindrica. Is likely of a physical type. On the other hand, the value of (ΔS°) indicates the good affinity of the biosorbent with respect to the Cr (VI)ions and reflects the increase of the "disorder" factor at the level of the solid interface / solution with some possible structural changes of the adsorbate and the biosorbent during the adsorption process. Moreover, the negative values of (ΔG°) show that the adsorption process studied is spontaneous [27].

Table 5: Thermodynamic parameters of Cr (VI) biosorption onto LC at different T

T (K)	ΔG° (kJ/mol)	ΔH°(kJ/mol)	ΔS°(J/mol.K)
283	-5.347		
298	-5.035	-11.293	-0.021
313	-4.72		

The negative values of the standard enthalpy (ΔH°) (table 5) confirm that the adsorption of the chromium molecules at the sites of each adsorbent is of exothermic nature and which is also indicated by the increase of the adsorbed quantity with the decrease of the temperature, and that the molecule / particle interactions are of a physical nature.

3.8 Comparison of chromium biosorption with different Biosorbents

The maximum adsorption capacity (q_{\max}) is determined by the Langmuir model at 303K is compared with other low cost adsorbents (Table 6). These data show that *Luffa cylindrica* achieves good Cr (VI) adsorption results. Significant differences in the adsorption capacity of Cr (VI) ions can be attributed to adsorbent properties such as structure, functional groups and specific surface area. Cr (VI) adsorption on *Luffa cylindrica* can be considered as an effective and ecologically advantageous alternative.

Table 6: Adsorption capacity of Cr (IV) on various biosorbents

Biosorbent	q_{\max}	references
A. sydoni	1.76	[28]
Rhizopus	4.33	[29]
Water lily	6.11	[30]
Water hyacinth	6.61	[30]
Green taro	6.07	[30]
Mangrove leaves	6.54	[30]
<i>Luffa cylindrica</i>	5.9	This study

4 Conclusion

In the present research work, we have studied the biosorption capacity of hexavalent chromium by *Luffa Cylindrica* fibers that are very available on the Mediterranean coast, *L.cylindrica* has been demonstrated that the adsorption capacity has equilibrium can be optimized by increasing the amount of biomass, decreasing the temperature, increasing and fixing the pH of the solution to a value of 2. Isothermal modeling has shown that the Langmuir model describes satisfactorily the present adsorption process. For thermodynamic parameters, analysis of the results showed that the adsorption of Cr (VI) on *L.cylindrica* is a spontaneous, exothermic and favorable phenomenon. On the other hand, the results of the kinetic study of the retention show that the chromium is really in conformity with a kinetics of the second order. This is clearly confirmed by the values of the correlation factors. Taking into account all the results provided by this study, the cheap and fairly available *L.cylindrica* fibers could be considered as a promising biological material to be used as an effective adsorbent for the removal of chromium. (VI) present in the liquid effluents.

Acknowledgments

We gratefully acknowledge the university Amar Thelidji Algeria and university of USTHB for assistance and support of this work.

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